

Date: Tuesday, 8/14/2007 6:26:51 AM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PACKER	
Job Number	: 33884				
Estimate Number	: 10225				
P.O. Number	: N/A		Part Number	: D2150	
This Issue	: 8/14/2007	S.O. No. : N/A	Drawing Number	: D2150 REV. A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: 32199		Material	: N/A	
Written By	<u>JLM/07-08-14</u>		Due Date	: 8/21/2007	
Checked & Approved By			Qty:	50	Um: Each
Comment	: Est C 00.11.27 Re-format (mpp 2101) EC Est Rev:D 06-08-23 Now on Waterjet JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M2024T3S040	2024-T3 .040 sheet
Comment: Qty.: 0.0263 sf(s)/Unit Total : 1.3125 sf(s) Material: 2024-T3 (QQ-A-250/4) 0.040" thick (M2024T3S.040) Batch: <u>M103039</u> <u>IB 07-08-14</u>		
2.0	WATER JET	FLOW WATER JET
Comment: FLOW WATER JET 1-Cut as per Dwg D2150 Dwg Rev: <u>A</u> <u>IB 07-08-14</u> Prog Rev: <u>A</u>		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<u>IB 07-08-14</u>		
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
<u>En 07/08/14</u> <u>counter</u> <u>X50</u>		
Comment: SECOND CHECK		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
<u>ml 07/08/20</u> <u>X50</u>		
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr		

Date: Tuesday, 8/14/2007 6:26:52 AM

User: Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PACKER

Job Number: 33884

Part Number: D2150

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



50X

Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

M-h

07/08/22

7.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

FL 07/08/24 (51)

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



50X

Comment: INSPECT POWDER COAT

M-h

07/08/25

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST/17

C/7/8/27 (50)

10.0 QC21

FINAL INSPECTION/W/O RELEASE



50

Comment: FINAL INSPECTION/W/O RELEASE

D 07/08/27

Job Completion



U 07/08/27

DART AEROSPACE LTD	Work Order:	33884
Description: Packer	Part Number:	D2150
Inspection Dwg: D2150 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

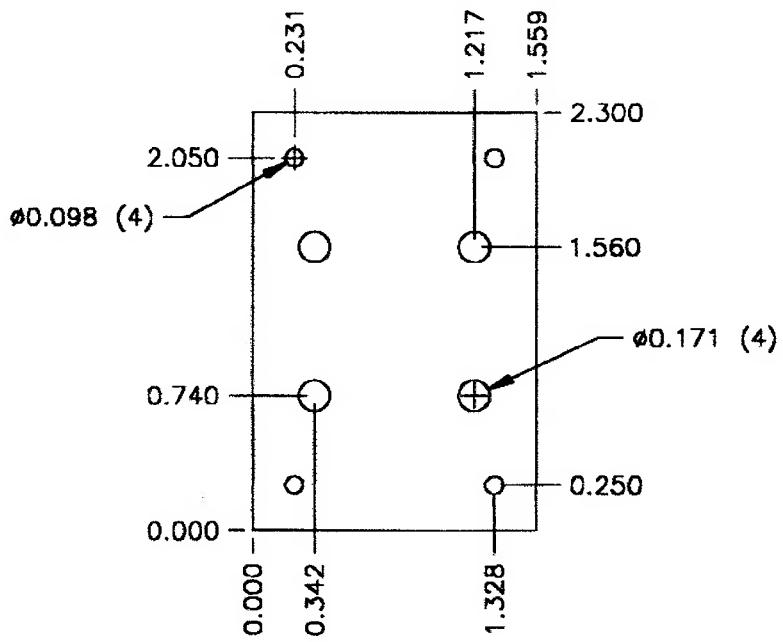
X First Article Prototype

Measured by:	18	Audited by:	20	Prototype Approval:	N/A
Date:	07-08-14	Date:	07/08/14	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.09.28	New Issue	KJ/JLM	<i>[Signature]</i>

DARTCOPY ISSUED
BY

DESIGN B. WILLIAMS	DRAWN BY K. HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>Bu</i>	APPROVED <i>Bu</i>	DRAWING NO. D2150 REV. A
DATE 95:05:01		SHEET 1 OF 1
		SCALE 1:1

RELEASED
96/06/13 BQ

MATERIAL: 2024-T3, 0.040 THICK
FINISH: WHITE POWDER COAT HI-GLOSS